

High performance, self-levelling, polyurethane cement industrial floor topping

Uses

Nitoflor PU600 has been designed to produce flooring for applications that require high resistance to mechanical stress and chemical attack, that are subject to extreme temperatures and need to be applied within a limited timeframe. Typical uses for the system are in wet processing zones in chemical processing plants and food preparation and manufacturing areas.

Advantages

- Handles extreme temperatures
- High chemical resistance
- Hard wearing – abrasion resistant
- Low odour and non-tainting during application
- Fast turnaround times
- Anti-microbial properties
- Very good slip resistance properties with aggregates broadcast

Description

Nitoflor PU600 produces a floor topping that, once is coated with Nitoflor PU200, provides a hard-wearing, chemically resistant floor that can handle extreme temperatures. The finished floor also has anti-microbial properties which reduce the growth of bacteria and mould.

Both Nitoflor PU200 and PU600 are supplied as coloured finishes using Nitoflor PU Colour Pigments.

Design Criteria

Nitoflor PU Cement flooring consists of Nitoflor PU600 (topping), a slip-resistant aggregate (optional) and Nitoflor PU200 (top coat). The topping is designed to be applied at two different thicknesses. The depth of the topping is determined by physical site parameters and the degree of temperature resistance required by the floor (see table for temperature resistance).

Slip Rating - AS4586

Basecoat	Broadcast Aggregate	Topcoat	Dry Floor Friction	Wet Pendulum	Wet Barefoot Ramp	Oil Wet Ramp
Nitoflor PU600	Nil	Nitoflor PU200	D1	P4	-	-
Nitoflor PU600	Nitoflor Anti-Slip Grains 01	Nitoflor PU200	D1	P5	C	R11
Nitoflor PU600	Nitoflor Anti-Slip Grains 11	Nitoflor PU200	D1	P5	C	R12
Nitoflor PU600	Nitoflor Anti-Slip Grains 21	Nitoflor PU200	D1	P5	C	R13

Specification Clause

Self-levelling polyurethane cement floor topping

The designated floor areas shall be surfaced with Fosroc Nitoflor PU600, a (*nominate thickness*) mm thick flow applied polyurethane cement floor topping. The topping shall achieve a compressive strength of 50MPa and a flexural strength of 20 MPa. At 20°C, it shall be capable of accepting foot traffic at 24 hours and vehicular traffic at 48 hours.

Properties

The following results were obtained in controlled laboratory conditions at 20°C and 50% relative humidity.

Bond Strength, EN1542:	Greater than cohesive strength of 25MPa concrete. >1.5 MPa
Compressive Strength, AS1478:	> 50 MPa
Flexural Strength, AS1012.11:	23.1MPa
Shore D hardness, ASTM D2240:	80
Coefficient of thermal expansion, ASTM C351:	3.5 x 10-5 / °C
Water Absorption (80°C), ASTM D570:	0.8%
Impact Resistance, ASTM D2794:	1.8kg / 110cm
Density:	1.735g/cm ³
VOC Content:	15g / litre
Chemical Resistance, ASTM C722-18:	Good resistance to wide spectrum of organic and inorganic acids, alkalis, amines, salts and solvents. Check resistance including dilution percentage and temperature with your local Fosroc sales office

Curing Times

	@10°C	@20°C	@30°C
Light traffic:	36 hrs	24 hrs	12 hrs
Full traffic:	72 hrs	48 hrs	24 hrs
Full chemical cure:	12 days	7 days	5 days

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Temperature Resistance

Location Properties	Dry Process (Smooth Flooring)	Dry Process (Slip Resistance)	Chemical Storage / Loading & Unloading	Wet Process / Cold Rooms
Flooring usage category	General (Smooth topping)	General (Slip Resistance ¹)	Medium Duty	Heavy Duty
Total application thickness	3.5mm	4 - 5mm	5 - 6mm	8 - 9mm
Nitoflor PU600 thickness	3mm	3 - 4mm	4 - 5mm	6mm
Nitoflor PU200 application	Single coat	Single coat	Single coat	Two coats
Service temperature (fully cured floor)	-15°C to 65°C	-15°C to 65°C	-20°C to 90°C	-25°C to 100°C
Max.cleaning temperature	80°C	80°C	90°C	100°C
Thermal Shock range ²	-15°C to 80°C	-15°C to 80°C	-20°C to 90°C	-25°C to 100°C

Note 1: The addition of a slip resistant aggregate will be dependant on the requirements of the application area.

Note 2: Nitoflor PU200 as a stand-alone product will have a thermal shock range of 0°C to 60°C.

Application Instructions

Nitoflor PU600 should only be applied by specialist contractors, recognised by Fosroc who have been trained in the correct installation procedures.

Preparation

Nitoflor PU600 should be applied within the temperature range of 0 - 30°C. Refer to Fosroc for advice on application outside of this temperature range.

Concrete substrate should be a minimum strength of 25MPa, free from coatings and other contaminants. The substrate should be dry to less than 90% relative humidity, have an effective damp-proof membrane installed and be free from rising damp and ground water pressure. Concrete should ideally be 28 days old, however Nitoflor PU600 may be applied to concrete as early as 7 days old providing high strength concrete is being used and the curing / drying conditions are suitable. Please contact Fosroc for advice under these conditions.

All cementitious laitance to be removed to expose sound concrete beneath and provide a clean, dry, dust free, open-textured surface via totally enclosed shot blasting and/or scarification. Floor areas beneath air-conditioning units, ducting etc. and around perimeter should be prepared using hand held preparation equipment. Any damaged areas must be made good with a suitable repair mortar. Any rough or uneven areas to be smoothed with an epoxy scratch coat, of Nitomortar 903 with Nitomortar F4 fillers.

All joints in the substrate must be expressed through Nitoflor PU600.

Anchorage groove details

Anchorage grooves must be formed in the concrete substrate along all free-edges, bay joints, drains, at doorways, around columns and machine plinths, etc and at regular centres across the floor. These anchorage grooves are formed using a diamond cutting wheel and must be 6mm wide with a minimum depth equal to the topping thickness (3 to 7mm). It is essential anchorage grooves are correctly placed to aid in the distribution of mechanical stress from temperature changes and shrinkage.

Priming

A primer is generally not required, but may be required on very porous substrates. If required, Nitoflor PU200 (without colour), or Nitoflor PU600 as a scratch coat (1.0 to 1.5mm thickness) are the recommended primer options. The primer must be allowed to become tack free before applying the Nitoflor PU600 system.

Topping - mixing

Pack components are pre-weighed for optimum performance. Never split or proportion packs.

Stir the Nitoflor PU600 Part A (Emulsion) in a clean mixing container using a heavy duty slow speed drill and helical mixer head for 20 seconds, taking care not to entrain air.

Agitate the Nitoflor PU Colour Pigment in its individual container. Add to the Part A and mix for 20 seconds. Add the Nitoflor PU600 Part B (Hardener) into the mixture and mix for additional 20 seconds, taking care not to entrain air.

Add the Nitoflor PU600 Part C (fillers) and mix for a minimum 2 minutes until the mixture is uniform using a heavy duty mixer fitted with a helical mixer head.

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Nitoflor® PU600

Topping - application

Please note this material has a pot life of approximately 15 minutes at 25°C.

Immediately after mixing, spread the Nitoflor PU600 using a steel trowel or gauging rake onto the primed floor, to the required thickness.

Immediately, roll with a spiked roller to release any entrapped air. Do not roll the surface after 8 minutes after application, dependent on temperature. Late spike rolling will cause surface texture.

After applying and spike rolling the Nitoflor PU600, promptly broadcast to full cover the slip resistant aggregate ensuring an even finish is achieved.

Allow to cure. Typically a minimum of 5 hours @ 25°C.

Top coat - preparation

Fully remove any loose aggregate by vacuum and sweeping prior to application of top coat.

Top coat - mixing

Pack components are pre-weighed for optimum performance. Never split or proportion packs.

Stir Nitoflor PU200 Coat Part A (Emulsion) to redisperse any settlement.

Pour into a suitable large container and add the Nitoflor PU200 Part C (Fillers) while mixing with a suitable mixer. Add Nitoflor PU Colour Pigment and continue to mix until a uniform colour is achieved. Add Nitoflor PU200 Part B (Hardener) and mix for a further 2 minutes.

Top coat - application

Please note this material has a pot life of approximately 15 minutes at 25°C.

Apply the Nitoflor PU200 coat by squeegee and roller to fully seal the surface. Ensure the coating is applied evenly taking care that the slip resistant aggregate is fully exposed, avoid overfilling the aggregate.

Nitoflor PU200 has a short pot life - do not apply the product out of a roller tray.

Coving

Coving can be formed with a mortar produced from Nitomortar 903 and fillers. Vertical surfaces must be primed with unfilled Nitomortar 903. Whilst the primer is wet or tacky, form the required cove using Nitomortar 903 with the required amount of fillers. Allow to cure. Lightly sand the surface to remove any roughness and apply a coat of Nitoflor PU200 by brush/roller. Allow to cure.

Cleaning

All tools and equipment should be cleaned immediately after use with Fosroc Solvent 10. Hardened material can only be removed mechanically.

Maintenance

Clean regularly using a single or double headed rotary scrubber drier in conjunction with a mildly alkaline detergent.

Limitations

Note: To ensure a uniform colour, use only components with identical batch numbers in the one application area or contact Fosroc for advice.

Nitoflor PU600 and Nitoflor PU200 are designed as industrial flooring products and not colour fast therefore may change colour over time (exhibit a yellowing effect). Colour change depends on the UV light and heat levels present and hence the rate of change cannot be predicted. This is more noticeable in light colours and blues, but does not compromise the product's performance or chemical resistance.

Nitoflor PU600 and Nitoflor PU200 are not suitable for deep freezing or steam-only cleaning (cleaning at 100°C should be steam and hot water blend).

Supply

Nitoflor PU600 - 18.2kg kit	
Nitoflor PU600 Part A Emulsion	FC605200-2.33KG
Nitoflor PU600 Part B Hardener	FC605201-2.52KG
Nitoflor PU600 Part C Fillers	FC605202-12.7KG
Nitoflor PU200 - 5kg kit	
Nitoflor PU200 Part A Emulsion	FC605190-1.19KG
Nitoflor PU200 Part B Hardener	FC605191-1.41kg
Nitoflor PU200 Part C Fillers	FC605192-1.76KG
Nitoflor PU Colour Pigment 0.65kg	
Nitoflor PU Colour N43 Pipeline Grey 650g:	FC605227-0.65KG
Nitoflor PU Colour Curtain Call 650g:	FC605228-0.65KG
Nitoflor PU Colour G21 Jade 650g:	FC605225-0.65KG
Nitoflor PU Colour R63 Red Oxide 650g:	FC605226-0.65KG
Nitoflor PU Colour B23 Bright Blue (MTO) 650g:	FC605229-0.65KG
Nitoflor PU Colour Y54 Oatmeal (MTO) 650g:	FC605230-0.65KG
Nitoflor PU Colour Y15 Sunflower (MTO) 650g:	FC605231-0.65KG

Bright Blue B23, Sunflower Yellow Y15 and Oatmeal Y54 are Made-to-Order (MTO) colours.

Please note that Made-to-Order (MTO) colours need to be ordered by contacting Customer Service or your Fosroc representative. Minimum Order Quantities (MOQ), Order Quantity Breaks and lead times apply.



Fosroc® Nitoflor® PU600

Nitoflor Anti Slip Grains		
Nitoflor Anti-Slip Grains 01	20kg	FC611080-20kg
Nitoflor Anti-Slip Grains 11	20kg	FC611081-20kg
Nitoflor Anti-Slip Grains 21	20kg	FC611082-20kg

Storage

Nitoflor PU600 should be stored in cool, dry conditions, in original, unopened packs.

Nitoflor PU600 Part B Hardener has a shelf life of 18 months from date of manufacture.

Nitoflor PU600 Part C Fillers has a shelf life of 24 months from date of manufacture.

Store between 5 and 30°C. If stored at high temperatures and/or high humidity conditions the shelf life may be reduced.

Coverage	Nitoflor PU600 Thickness	
	3-4 mm	5-6 mm
Nitoflor PU600 Topping		
Pack size	18.2kg	18.2kg
Approx. Application Rate	5.2 kg/m ²	8.7 kg/m ²
	3.5m ² per kit	2.1m ² per kit
Slip Resistant Aggregate		
Nitoflor Anti-Slip Grains 01	3-4 kg/m ²	3-4 kg/m ²
Nitoflor PU200 Top Coat		
Pack size	5kg kit	5 kg kit
Approx. Application Rate	0.75 kg/m ²	0.75 kg/m ²
	6.6m ² per kit	6.6m ² per kit

Note: 1 litre of Nitoflor PU600 will provide 1mm thickness per m² area.

Important notice

A Safety Data Sheet (SDS) is available from the Fosroc website. Read the SDS and TDS carefully prior to use as application or performance data may change from time to time. In emergency, contact any Poisons Information Centre (phone 13 11 26 within Australia) or a doctor for advice.

Product disclaimer

This Technical Data Sheet (TDS) summarises our best knowledge of the product, including how to use and apply the product based on the information available at the time. You should read this TDS carefully and consider the information in the context of how the product will be used, including in conjunction with any other product and the type of surfaces to, and the manner in which, the product will be applied. Our responsibility for products sold is subject to our standard terms and conditions of sale. Parchem does not accept any liability either directly or indirectly for any losses suffered in connection with the use or application of the product whether or not in accordance with any advice, specification, recommendation or information given by it.