

Fosroc® Proofex® Torchseal® A625



constructive solutions

Torch applied 4.5mm thick, mineral finish, reinforced polymer – bitumen waterproofing membrane

Uses

Proofex Torchseal A625 is used as a continuous waterproofing membrane for roofs and other UV exposed areas.

Proofex Torchseal A625 may be used as the top layer in a two layer membrane system or as a single roof membrane for both new and renovation work.

Advantages

- APP polymer modified -specifically selected for Australian conditions
- Handles ponding and permanently wet conditions
- No curing times. Instantly waterproof
- Uniform thickness – eliminating likelihood of uneven application possible with liquid applied membranes
- Excellent stability at both high and low temperatures
- Excellent durability and flexibility
- Mineral finish provides improved UV resistance

Description

Proofex Torchseal A625 is manufactured by co-extrusion of a polymer - bitumen compound and of a non-woven polyester reinforcement with a continuous filament placed in the thickness of the membrane.

The lower face of the membrane is manufactured with a sacrificial polyethylene film which prevents sticking when the membrane is in storage.

Proofex Torchseal A625 has the upper face self protected with a layer of grey slate granules. A side selvedge is provided along one edge of the roll to allow for adequate heat welding of the side laps.

Specification Clause

Where so designated on the drawing, the surfaces shall be covered with a 4.5mm thick torch applied, mineral finish, polyester reinforced, polymer modified bituminous waterproofing membrane.

The membrane shall be reinforced with non-woven polyester fabric and be based on a bitumen-polymer compound with a flexibility at low temperature (EN 1109) \leq minus 10°C. Such a product is Proofex Torchseal A625 as supplied by Fosroc. Areas shall be prepared and the membrane applied in accordance with the current Proofex Torchseal A625 Technical Data Sheet, all materials used in conjunction with the Proofex Torchseal A625 membrane must be approved by Fosroc.

Application of the membrane should be carried out by a competent applicator, well trained in the application of modified bitumen torch applied membrane systems.

Properties

Thickness:	4.5mm ($\pm 5\%$)
Reinforcement:	Non woven polyester
Flow resistance at elevated temperature (EN 1110):	$\geq 120^{\circ}\text{C}$
Flexibility at low temperature (EN 1109):	\leq minus 10°C
Tensile strength (EN 12311-1) N/50 mm:	longitudinal: 700 ($\pm 20\%$) transverse: 450 ($\pm 20\%$)
Tensile elongation (EN12311-1):	longitudinal: 40% ($\pm 15\%$) transverse: 45% ($\pm 15\%$)
Dimensional stability (EN1107-1):	$\leq 0.25\%$
Resistance to tearing (EN 12310-1):	longitudinal: 150 N ($\pm 30\%$) transverse: 160 N ($\pm 30\%$)
Impermeability to water (EN1928 B method):	≥ 60 kPa

Application Instructions

Surface preparation

All surfaces receiving the Proofex Torchseal A625 membrane must be firm, dry, and free from contaminants and loose material. Surfaces must also be even and smooth, without any defects that could damage the membrane. Rough concrete must be "faired up" before commencing application. For small repairs, suitable material can be made by mixing two parts fine clean sand with one part GP cement, a small amount of water to dampen the mix then add Fosroc Nitoproof 210 to make a trowelable paste..

Priming

Fosroc Primer 24 should be applied to all the prepared surfaces prior to the application of the membrane and allowed to dry. The primer will take at least one hour to dry at temperatures 25°C and above. At lower temperatures allow additional drying time.

Fosroc Primer 24 should be applied at the rate of approximately $8\text{m}^2/\text{litre}$ (0.13 litre/ m^2) to the surface to which Proofex Torchseal A625 will be applied. The coverage rate for the primer will vary depending on the porosity of the surface being treated.

Primer may be applied by brush, roller or spray equipment, coverage must be uniform. Primed areas must be covered with the membrane on the same day.

Application

Planning the installation of the membrane is important to ensure joints occur in suitable locations.

Proofex Torchseal A625 membrane must be laid to allow side laps of 80 to 100mm and end laps of 120 to 150mm. Application of the membrane is by torch bonding using a suitable gas torch. The membrane is applied with the surface protected by

Fosroc® Proofex® Torchseal® A625

the polyethylene film facing down towards the substrate, during the application of the gas flame the polyethylene film will melt away.

Beginning at the lowest point of the deck area and working in the direction of the slope towards the highest point. The first roll of membrane is unrolled completely and aligned, remaining rolls should be unrolled approx. halfway in order to properly align the side lap and ensure the required 120 to 150mm end lap is maintained.

Starting at the low point in the deck apply heat by the gas torch to the outer surface of the rolled portion of membrane while un-rolling, move the flame from side to side while unrolling the membrane by slightly pressing it onto the underlying surface.

Avoid shifting the roll while unrolling. Follow the edge of the deck or the lap line. In order to have a smooth and even seal at the joint, apply the flame to the bleed out and the trowel simultaneously and spread the melted compound evenly to seal the joint.

Proceed torching the remaining membrane as described above, working your way to the highest point on the deck always maintaining the 100mm side lap and 150mm end lap.

On completion of the membrane installation all exposed perimeter edges must be mechanically fixed or terminated under a flashing.

Protection

Proofex Torchseal A625 membrane is based on a polymer modified bitumen and has additional UV resistance due to the mineral slate finish therefore recommended for long term exposure however is not suitable for heavy foot traffic or vehicle traffic.

Maintenance

No special requirements necessary. Any damage identified during normal inspections should be repaired or replaced as appropriate.

Limitations

New concrete substrates should be allowed to cure for a minimum of 28 days prior to the installation.

Supply

Proofex Torchseal A625 is supplied in 1m wide x 10m rolls

Proofex Torchseal A625:	FC007014-UNIT
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Fosroc Primer 24:	4 litre:	FC020500-4L
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Fosroc Primer 24:	20 litre:	FC020500-20L
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Coverage

Proofex Torchseal A625:	Approx. 9m ² / 10m roll allowing for overlaps
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Fosroc Primer 24:	6 - 8m ² /litre
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Note: no allowance has been made for wastage.

Storage

Store in cool, dry conditions ie. not exceeding 30°C. Rolls must be stored on end and must NOT be stored lying down.

Important notice

A Safety Data Sheet (SDS) is available from the Fosroc website. Read the SDS and TDS carefully prior to use as application or performance data may change from time to time. In emergency, contact any Poisons Information Centre (phone 13 11 26 within Australia) or a doctor for advice.

Product disclaimer

This Technical Data Sheet (TDS) summarises our best knowledge of the product, including how to use and apply the product based on the information available at the time. You should read this TDS carefully and consider the information in the context of how the product will be used, including in conjunction with any other product and the type of surfaces to, and the manner in which, the product will be applied. Our responsibility for products sold is subject to our standard terms and conditions of sale. Parchem does not accept any liability either directly or indirectly for any losses suffered in connection with the use or application of the product whether or not in accordance with any advice, specification, recommendation or information given by it.